

CLIENT	LOCATION	PROJECT	DESCRIPTION
Votorantim	Rio Branco do Sul – PR	Kilns	Executive Project: Integration engineering and project detailing for a plant with 5.000 tpd capacity. Product: CEMENT
Votorantim	Primavera - PA	Kilns	Executive Project: Integration engineering and project detailing for a plant with 3.000 tpd capacity. Product: CEMENT
Votorantim	Vidal Ramos - SC	Kilns	Executive Project: Integration engineering and project detailing for a plant with 3.000 tpd capacity. Product: CEMENT
Votorantim	Edealina - GO	Kilns	Executive Project: Integration engineering and project detailing for a plant with 5.000 tpd capacity. Product: CEMENT
InterCement	Pedro Leopoldo - MG	Kilns	Basic Project: Engineering services for a system to dose gypsum and fluorine in the mineralized clinker tower. Product: GYPSUM and FLUORINE
CCPI	Cocalzinho - GO	Grinding	Conceptual Engineering: Engineering services and drawings to convert a raw grinding in a cement grinding. Product: CEMENT
Cimento Ribeirão Grande	Itapevi - SP	Grinding	Basic Project: Engineering services and drawings for a slag grinding and drying system. Product: SLAG
Votorantim	Porto Velho - RO	Grinding	Basic and Executive Project: Engineering services and drawings for implementing a cement grinding. Product: CEMENT
Cimento UAU	Pains - MG	Grinding	Executive Project: Engineering services and drawings to convert a raw meal in a cement grinding. Product: CEMENT and RAW MEAL
Cimento Bravo	São Luís - MA	Grinding	Consulting: Critical analysis of the mechanical project of a cement grinding, including comments and improvement suggestions. Product: CEMENT
Queiroz Galvão	Pecém - CE	Grinding	Conceptual engineering and capital expenditure spreadsheets (CAPEX): Engineering services and drawings for a new cement grinding with 500.000 tpy capacity, including budget estimation. Product: CEMENT



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InterCement	Bodoquena - MS	Grinding	Basic Project: Engineering services and drawings for a coke grinding. Product: COKE
InterCement	Apiaí - SP	Grinding	Basic Project: Engineering services and drawings for a coke grinding. Product: COKE
Cementos Yguazú	EXTERIOR - Paraguai - Assunção	Grinding	Executive Project: Engineering services and drawings for implementing a new cement grinding and a new dispatch unit. Product: CEMENT
Votorantim	Barcarena – PA	Grinding	Basic and Executive Project: Engineering services and drawings for implementing a new cement grinding and a new dispatch unit. Product: CEMENT
Loma Negra C.I.A.S.A.	EXTERIOR - Argentina – Catamarca	Grinding	Executive Project: Engineering services and drawings for transferring a petcoke mill (from Apiaí to Catamarca) to be used in the clinker kiln. Product: PETCOKE
Votorantim	Salvador - BA / Aratú	Grinding	Basic and Executive Project: Engineering services and drawings for implementing a new cement grinding and a new dispatch unit. Product: CEMENT
Votorantim	Pecém – CE	Grinding	Basic and Executive Project: Engineering services and drawings for implementing a new cement grinding and a new dispatch unit. Product: CEMENT
Cimento UAU	Pains – MG	Grinding	Executive project: Engineering services and drawings for implementing the following equipment: mill, silo (5000 ton) and bag-filling machine. Product: CEMENT
Cimento Bravo	São Luís – MA	Grinding	Basic Project: Engineering services and drawings for expanding a grinding unit, including new storage areas and the installation of a road-rail terminal. Product: CLINKER And CEMENT
Cimento Tupi	Volta Redonda - RJ	Grinding	Conceptual Project: Engineering services and drawings for a new slag drying and grinding plant. Product: SLAG
InterCement	ljaci - MG	Crushing	Basic Project: Engineering services and drawings for a new limestone crushing and transportation system. Product: LIMESTONE



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Ciplan	Brasília - DF	Crushing	Consulting and Executive Project: Revision of the crushing plant basic project and supply of detailed drawings for two belt conveyors. Product: LIMESTONE
Votorantim	Barcarena - PA	Drying	Executive Project: Engineering services for implementing a slag drying unit. Product: SLAG
Brennand Cimentos	Recife – PE	Management	Management: Elaboration of bidding notices and technical equalization for metallic structures supply and assembly. Product: CEMENT
CBC	Salvador - BA	Feasibility Study	Consulting: Critical analysis of the conceptual project of a new cement plant, including improvements suggestions and evaluation of the estimated budget. Product: CEMENT
Vetorial	Belo Horizonte - MG	Feasibility Study	Conceptual engineering and capital expenditure spreadsheets (CAPEX): Engineering services and drawings for new cement production plant with 1.000 tpd capacity, including budget estimation. Product: CEMENT
CNEC	Belo Monte - PA	Feasibility Study	Consulting: Critical analysis of a project to implement cement terminals in Belo Monte. Product: CEMENT
CSN	Arcos - MG	Feasibility Study	Conceptual engineering and capital expenditure spreadsheets (CAPEX): Engineering services and drawings for increasing clinker production, implementing a new limestone crushing and a new cement grinding. Product: CLINKER, LIMESTONE and CEMENT
T.M.C.	São Paulo - SP	Feasibility Study	Conceptual engineering and capital expenditure spreadsheets (CAPEX): Engineering services and drawings for two new cement plants with 500 and 1500 tpd capacity. Product: CEMENT
Cementos Yguazú	EXTERIOR - Paraguai - Assunção	Feasibility Study	Conceptual engineering and capital expenditure spreadsheets (CAPEX): Engineering services and drawings for new clinker production plant with 1.000 tpd capacity, including budget estimation. Product: CLINKER
Brennand Cimentos	Pitimbu – PB	Feasibility Study	Conceptual Engineering and Capital Expenditure Spreadsheet (CAPEX): Engineering services and drawings for a new cement plant implementation, including: CAPEX, layout alternatives, storage sheds, silos, among others. Product: CEMENT
CSN	Arcos - MG	Feasibility Study	Consulting: Critical analysis of a grinding mechanical project, including improvements suggestions. Product: CEMENT



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Brennand Cimentos	Sete Lagoas - MG	Feasibility Study	Conceptual Engineering and Capital Expenditure Spreadsheet (CAPEX): Engineering services and drawings for a new cement plant implementation, including: CAPEX, layout alternatives, storage sheds, silos, among others Product: CEMENT
Votorantim	Nobres - MT	Handling and Storage	Executive Project: Engineering services and drawings for implementing a new cement and pozzolan transport system. Product: CEMENT and POZZOLAN
Cimento Tupi	Volta Redonda - RJ	Handling and Storage	Basic Project: Engineering services and drawings for a cement and slag mixing system. Product: CEMENT and SLAG
InterCement	Apiaí – SP	Handling and Storage	Executive Project: Engineering services and drawings for implementing a system to store and dose slag in a cement grinding unit. Product: SLAG
Soeicom	Vespasiano - MG	Handling and Storage	Basic Project: Engineering services and drawings for a new coke, pulverized coal and slag receiving and storage system. Product: COKE, PULVERIZED COAL and SLAG
Votorantim	Brasília – DF	Handling and Storage	Conceptual Engineering: Engineering services and drawings for increasing the storage and extraction capacity of a clay deposit. Product: CLAY
InterCement	Apiaí – SP	Handling and Storage	Conceptual Project: Engineering services and drawings for receiving, storing and feeding a slag grinding with raw material. Product: SLAG
Cimento Bravo	São Luís - MA	Handling and Storage	Basic Project: Engineering services and drawings for a big bags loading and storage unit. Product: CEMENT
Votorantim	Cocalzinho - GO	Handling and Storage	Executive Project: Engineering services and drawings for implementing a system to feed clay in the clinker kiln. Product: CLAY
InterCement	Apiaí - SP	Hand <mark>ling and</mark> Storage	Executive Project: Engineering services and drawings for modernizing gypsum and slag hoppers. Product: GYPSUM and SLAG
Votorantim	Nobres - MT	Handling and Storage	Basic Project and Capital Expenditure Spreadsheet (CAPEX): Engineering services and drawings for increasing the cement and slag transportation capacity, increasing the mixing capacity (120 to 200 tph) and improving the transport to the silos. Product: CEMENT and SLAG



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Cimento Tupi	Rio de Janeiro - RJ	Handling and Storage	Executive Project: Engineering services and drawings for implementing a system to transport cement and slag to an intermediate storage point that will feed concrete silos. Product: CEMENT and SLAG
Votorantim	EXTERIOR - Estados Unidos – Detroit	Handling and Storage	Executive Project: Engineering services and drawings for implementing a clinker tunnel and a slag belt conveyor. Product: CLINKER and SLAG
Cimesa	Aracajú – SE	Handling and Storage	Basic and Executive Project: Calculation and detailed design for metallic platforms, layout solutions and drawings for bags transport system. Product: CEMENT
Votorantim	Santa Helena – SP	Handling and Storage	Conceptual Engineering: Engineering services and drawings for implementing new crushed limestone intermediate storage piles, including existent belt conveyor deviation and reclaim. Product: LIMESTONE
Votorantim	Vidal Ramos – SC	Pneumatic Transport	Executive Project: Engineering services and drawings for an ashes transportation pneumatic system. Product: ASHES
Suwannee American Cement	EXTERIOR - Estados Unidos – Flórida	Pneumatic Transport	Executive Project: Engineering services for implementing a slag discharge pneumatic system. Product: SLAG
Itapetinga Agroindustrial	Itapetinga – BA	Pneumatic Transport	Executive Project: Calculation and detailed design for air slides. Product: CEMENT
Cementos Bio-Bio	EXTERIOR - Chile - Curicó	Pneumatic Transport	Executive Project: Calculation and detailed design for air slides. Product: CEMENT
CSN	Volta Redonda - RJ	Pneumatic Transport	Executive Project: Calculation and detailed design for air slides and metallic structures. Product: CEMENT
Votorantim	Nobres - MT	Pneumatic Transport	Executive Project: Engineering services and drawings for implementing a slag and cement pneumatic transportation system. Product: SLAG and CEMENT
Cimento Tupi	Carandaí - MG	Pneumatic Transport	Basic Project: Engineering services and drawings for implementing a cement and raw meal pneumatic transportation system. Product: CEMENT and RAW MEAL



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InterCement	Apiaí - SP	Pneumatic Transport	Basic Project: Engineering services and drawings for a coke pneumatic transport system from the silo of mill 01 to the silo of mill 02. Product: COKE
Cimento Ribeirão Grande	Rio Branco do Sul – PR	Pneumatic Transport	Executive Project: Engineering services for implementing a slag pneumatic transportation system. Product: SLAG
Cementos Yura	EXTERIOR - Peru - Arequipa	Pneumatic Transport	Basic Project: Engineering services and drawings for implementing a cement pneumatic transportation system. Product: CEMENT
Cimento Tupi	Volta Redonda - RJ	Pneumatic Transport	Basic Project: Engineering services for implementing a cement pneumatic transportation system. Product: CEMENT
HB / Panamá	EXTERIOR - Panamá	Pneumatic Transport	Executive project: Calculation and detailed design for air slides, bucket elevator, chutes and screw conveyor. Product: CEMENT
Ciplan	Brasília - DF	Pneumatic Transport	Consulting: Analysis and recommendations for solving the Kiln Air Lift transportation problems. Product: CEMENT and SLAG
HBL / CEMENT Tupi - África	EXTERIOR - Namíbia - Walvis Bay	Logistics / Big-Filling / Dispatch	Executive Project: Engineering services and drawings for implementing a bag-filling and dispatch system. Product: CEMENT
Votorantim	Itaú de Minas - MG	Logistics / Big-Filling / Dispatch	Executive Project: Engineering services and drawings for implementing a bulk loading system. Product: CEMENT
Cemento Itacamba	EXTERIOR - Bolívia - Santa Cruz	Logistics / Big-Filling / Dispatch	Executive Project: Engineering services and drawings for implementing a bulk material terminal. Product: CEMENT
Votorantim	Corumbá - MS	Logistics / Big-Filling / Dispatch	Executive Project: Engineering services and drawings for a big-bags loading system. Product: CEMENT
Cemento Itacamba	EXTERIOR - Bolívia - Puerto Soares	Logistics / Big-Filling / Dispatch	Conceptual Engineering: Engineering services and drawings for a new bag-filling system. Product: CEMENT



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CINA	EXTERIOR - Haiti - Porto Príncipe	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a new bag-filling, bulk loading and big bags dispatch system. Product: CEMENT
HFS	EXTERIOR - Panamá	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a bulk loading system. Product: CEMENT
Cimento Bravo	São Sebastião - SP	Logistics / Big-Filling / Dispatch	Consulting: Technical support for improving an "ecological hopper" for clinker discharge. Product: CLINKER
ARG	EXTERIOR - Bolívia - San José	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for cement big bags receiving system and a bulk solid storage and dispatch unit. Product: CEMENT
Cimento Tupi	Rio de Janeiro - RJ	Logistics / Big-Filling / Dispatch	Conceptual Engineering: Engineering services and drawings for a system to dispatch cement trough ships. Product: CEMENT
Aresco	EXTERIOR - Alemanha - Oelde	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a new bag-filling system. Product: CEMENT
Behbaham	EXTERIOR - Irã – Teerã	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a new bag-filling system. Product: CEMENT
Cimento Itaú	Corumbá - MS	Logistics / Big-Filling / Dispatch	Conceptual Engineering: Engineering services and drawings for a system to load bulk clinker in trucks. Product: CLINKER
Cimento Tupi	Rio Janeiro - RJ	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a maritime terminal to export cement. Product: CEMENT
InterCement	Angra dos Reis - RJ e Sepetiba - RJ	Logistics / Big-Filling / Dispatch	Conceptual Engineering and Capital Expenditure Spreadsheet (CAPEX): Feasibility analysis for a maritime terminal. Product: CEMENT
Otorongo	EXTERIOR - Argentina	Logistics / Big-Filling / Dispatch	Executive Project: Engineering services and drawings for the implementation of a bag-filling system. Product: CEMENT



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Cimpor	Caxitú – PB	Logistics / Big-Filling / Dispatch	Executive Project: Engineering services and drawings for implementing a dispatch system. Product: CEMENT
Grupo Dangote	EXTERIOR - Nigéria – Lagos	Logistics / Big-Filling / Dispatch	Consulting: Engineering services to solve problems in the existing bags transportation system. Product: CEMENT
Yura	EXTERIOR - Peru – Arequipa	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a new big bags loading installation including transportation of the loaded material. Product: CEMENT
INC	EXTERIOR - Paraguai - Assunção	Logistics / Big-Filling / Dispatch	Executive Project: Technical specification for a compressed air system, including piping calculation and design for the bag-filling unit. Product: CEMENT
Cimento Supremo	Adrianópolis - PR	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for silos, bag-filling and palletizing systems implementation. Product: CEMENT
J Minetti	EXTERIOR - Argentina - Córdoba	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a new cement bag- filling system and a new raw meal silo. Product: RAW MEAL
Yura	EXTERIOR - Peru – Arequipa	Logistics / Big-Filling / Dispatch	Basic Project: Engineering services and drawings for a new bag-filling system and a new silo. Product: CEMENT
Votorantim	Aracajú - SE	Bulk Loading Systems	Basic Project: Engineering services and drawings for a ships bulk loading system. Product: CEMENT
Holcim	Pedro Leopoldo - MG	Bulk Loading Systems	Executive Project: Calculation and detailed design for bulk loading equipment. Product: CEMENT
Votorantim	Aracajú - SE	Bulk Loading Systems	Executive Project: Engineering services and drawings for implementing bulk loading equipment for clinker. Product: CLINKER
Votorantim	Nobres - MT	Bulk Loading Systems	Basic Project and Capital Expenditure Spreadsheet (CAPEX): Engineering services and drawings for a new bulk loading equipment and for implementing dedusting in the existing ones. Product: CEMENT



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InterCement	ljaci - MG	Alternative Fuels / Burning	Executive Project: Engineering services and drawings for pre-heater co-processing feeding. Product: RESIDUES
Votorantim	Salvador - BA / Aratú	Alternative Fuels / Burning	Conceptual Project: Engineering services and drawings for improvements in a combustive oil receiving and storage system. Product: OIL
InterCement	Bodoquena - MS	Alternative Fuels / Burning	Basic Project: Engineering services and drawings for a tower and burner co- processing system. Product: RESIDUES
Cimento Ribeirão Grande	Rio Branco do Sul – PR	Alternative Fuels / Burning	Executive Project: Engineering services and drawings for implementing a coke dosing system. Product: COKE
Votorantim	Corumbá - MS	Alternative Fuels / Burning	Basic Project: Engineering services and drawings for developing a chopped tires burning system. Product: RESIDUES (TIRES)
Soeicom	Vespasiano - MG	Alternative Fuels / Burning	Conceptual Engineering: Engineering services and drawings for implementing a residues co-processing unit. Product: RESIDUES
InterCement	ljaci - MG	Alternative Fuels / Burning	Basic Project: Engineering services and drawings for co-processing the feeding trough the main burner. Product: RESIDUES
Cimento Tocantins	Brasília - DF	Alternative Fuels / Burning	Conceptual Engineering: Engineering services and drawings for coke processing and burning system (Kiln 3). Product: COKE
InterCement	ljaci - MG	Alternative Fuels / Burning	Basic Project: Engineering services and drawings for a liquid residues burning system. Product: RESIDUES
Brennand	Pitimbu - PB	Compressed air / Water / Oil / Gases	Executive Project: Technical specification for a compressed air system including calculation and detailed design of the piping for silos, bag and big bags fillings equipment. Product: CEMENT
Votorantim	Rio Branco do Sul - PR	Compressed air / Water / Oil / Gases	Executive Project: Technical specification for a compressed air system including calculation and detailed design of the piping for silos and bag-filling equipment. Product: CEMENT



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Lafarge	Cantagalo - RJ	Compressed air / Water / Oil / Gases	Executive Project: Technical specification for a compressed air system including calculation and detailed design of the piping for a cement bulk loading unit. Product: CEMENT
Cementos Bio-Bio	EXTERIOR - Chile – Curicó	Compressed air / Water / Oil / Gases	Executive Project: Technical specification for a compressed air system including calculation and detailed design of the piping for command and cleaning a multi-chamber system. Product: CEMENT
Votorantim	Primavera - PA	Compressed air / Water / Oil / Gases	Executive Project: Technical specification for a compressed air system including calculation and detailed design of the piping for a silo Product: CEMENT
InterCement	Apiaí - SP	Dedusting Systems	Executive Project: Engineering services and drawings for implementing dedusting systems. Product: CEMENT
Behbaham	EXTERIOR - Irã – Teerã	Dedusting Systems	Executive Project: Engineering services and drawings for implementing dedusting in a bag-filling system. Product: CEMENT
InterCement	Apiaí - SP	Dedusting Systems	Executive Project: Engineering services and drawings for implementing dedusting in a coke extraction system. Product: COKE
Votorantim	Itaú de Minas - MG	Dedusting Systems	Executive Project: Engineering services and drawings for implementing dedusting systems in cement silos. Product: CEMENT
InterCement	Santana do Paraiso – MG	Dedusting Systems	Executive Project: Engineering services and drawings for implementing dedusting systems in a clinker silo. Product: CLINKER
Cimento UAU	Pains - MG	Dedusting Systems	Conceptual Engineering and Executive Project: Engineering services and drawings for a bag-filling dedusting piping and discharge chutes. Product: CEMENT
InterCement	Apiaí - SP	Dedusting Systems	Executive Project: Engineering services and drawings for implementing dedusting systems in the second grinding. Product: CEMENT
Votorantim	Porto Velho - RO	Dedusting Systems	Executive Project: Calculation and detailed drawings for the additives hopper dedusting piping. Product: ADDITIVES



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InterCement	Apiaí - SP	Dedusting Systems	Executive Project: Engineering services and drawings for a silo depressurization system. Product: MILLED COKE
Votorantim	Corumbá - MS	Dedusting Systems	Consulting: Engineering services and drawings for improving an existing dedusting system. Product: CLINKER and CEMENT
Beumer	Campinas - SP	Metallic Silos	Basic Project: Engineering services and drawings for a cement storage metallic silo with 200 m³ capacity. Product: CEMENT
Cimento Nassau	Itapessoca - BA	Metallic Silos	Executive Project: Calculation and detailed design for a metallic silo with 170 m³ capacity. Product: CEMENT
SPCIM	Mogi das Cruzes - SP	Metallic Silos	Executive Project: Calculation and detailed design for two metallic silos. Product: CEMENT
Votorantim	EXTERIOR - Canadá - Ontario - St. Marys	Metallic Silos	Basic Project: Engineering services and drawings for a metallic silo extraction system. Product: CEMENT
Polimix	Mogi das Cruzes - SP	Metallic Silos	Executive Project: Calculation and detailed design for a metallic silo. Product: CEMENT
HB / Alemanha	EXTERIOR - Alemanha - Oelde	Metallic Silos	Executive Project: Calculation and detailed design for a metallic silo with Ø 5000 mm. Product: CEMENT
Cimento UAU	Pains - MG	Metallic Silos	Basic and Executive Project: Calculation and detailed design for metallic silos. Product: CLINKER, GYPSUM, LIMESTONE and SLAG
Carmocal	Pains - MG	Metallic Silos	Basic Project: Engineering services and drawings for a cement storage silo. Product: CEMENT
HBL	Monte Mor - SP	Concrete Silos	Executive Project: Calculation and detailed design for a concrete built silo metallic cone. Product: CEMENT



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HB / Alemanha	EXTERIOR - Alemanha - Oelde	Concrete Silos	Executive Project: Calculation and detailed design for a concrete built silo metallic cone with Ø 6.800 mm. Product: CEMENT
HBL	Monte Mor - SP	Concrete Silos	Executive Project: Calculation and detailed design for a concrete built silo metallic cone with Ø 6.600 x 5.800 mm. Product: CEMENT
HBL / Kenski / Maré CEMENTs	Pacatuba - SE	Concrete Silos	Executive Project: Calculation and detailed design for a concrete built silo with Ø 13.00 m. Product: CEMENT
Itapetinga Agroindustrial	Itapetinga - RN	Concrete Silos	Executive Project: Calculation and detailed design for a concrete built silo metallic cone with Ø 7.000 mm. Product: CEMENT
Brennand Cimentos	Sete Lagoas - MG	Metallic Structures	Executive Project: Calculation and detailed design for metallic platforms, walkways, stairs, holders and guardrails. Product: CEMENT
Votorantim	Porto Velho - RO	Metallic Structures	Executive Project: Calculation and detailed design for a cement grinding roofs. Product: CEMENT
CSN	Volta Redonda - RJ	Metallic Structures	Executive Project: Calculation and detailed design for metallic platforms and compressed air piping. Product: CEMENT
Ciplan	Brasília - DF	Metallic Structures	Executive Project: Calculation and detailed design of a belt conveyor metallic structures (lattice, walkway and holders). Product: LIMESTONE
Georgia Pacific	EXTERIOR - Emirados Árabes - Abu Dhabi	Metallic Structures	Executive Project: Calculation and detailed design for screens auxiliary metallic structures. Product: CEMENT
Margem	Adrianópolis - PR	Metallic Structures	Executive Project: Calculation and detailed design for multiple-chambers silo auxiliary metallic structures. Product: CEMENT
Votorantim	São Luís - MA	Metallic Structures	Executive Project: Calculation and detailed design for multiple-chambers silo auxiliary metallic structures and platforms. Product: CEMENT